

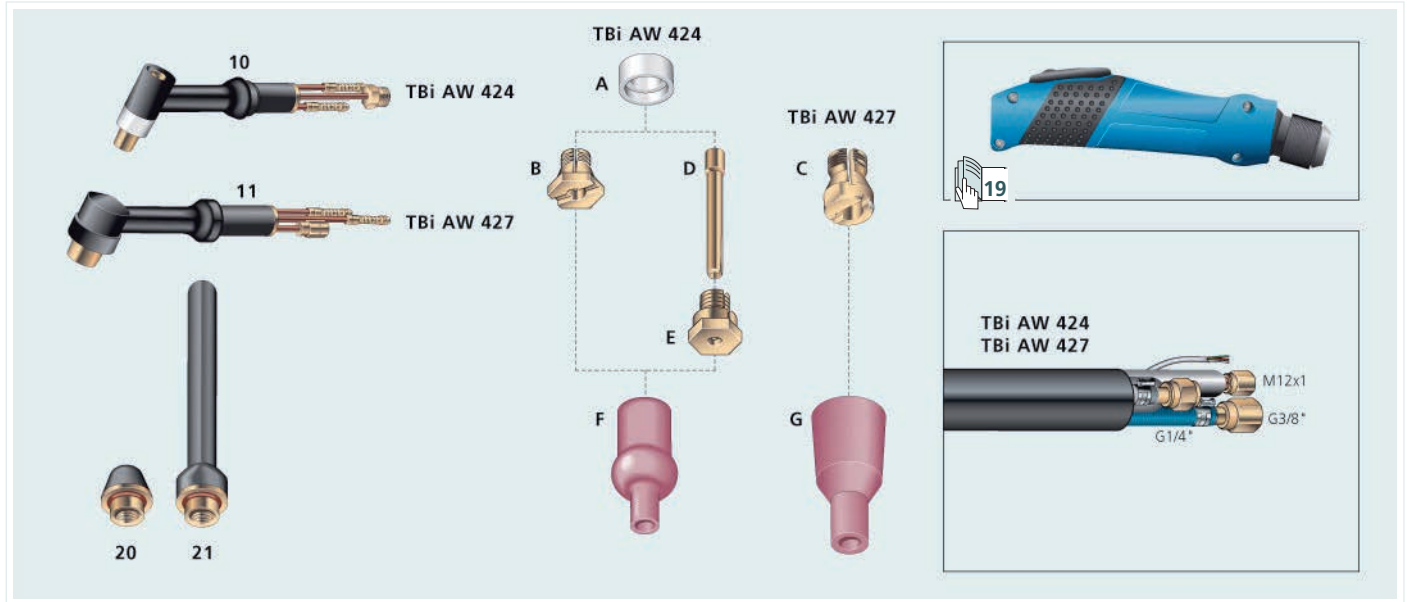
TBi AW 424 , TBi AW 427



TBi AW 424
 wassergekühlt /
 water cooled / refroidissement par eau
 100% (10 min.)
 AC: 280 A
 DC: 400 A
 Ø 1.0-4.0 mm



TBi AW 427
 wassergekühlt /
 water cooled / refroidissement par eau
 100% (10 min.)
 AC: 350 A
 DC: 500 A
 Ø 2.0-8.0 mm



Ersatzteile / Spare parts / Pièces de rechange

10	Brennerkörper / Torch body / Corps de torche	AW 424						404P240702
11	Brennerkörper / Torch body / Corps de torche	AW 427						404P270702
20	Brennerkappe / Back cap / Coiffe	kurz / short / courte	L=20.5 mm	411-30				404P240100
21	Brennerkappe / Back cap / Coiffe	lang / long / longue	L=105.5 mm	411-70				404P240200
A	Isolator / Insulator / Isolateur	AW 424		200 NG				404P280300

	Ø 1.0 mm Ø 0.040"	Ø 1.6 mm Ø 1/16"	Ø 2.4 mm Ø 3/32"	Ø 3.2 mm Ø 1/8"	Ø 4.0 mm Ø 5/32"	Ø 4.8 mm Ø 3/16"	Ø 6.4 mm Ø 1/4"	Ø 8.0 mm Ø 5/16"
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Spannzange / direct clamping collet / pinces étou simples

B	AW 424, L=10.5 mm	-	221.00 404P240501	222.00 404P240502	223.00 404P240503	224.00 404P240504	-	-	-
C	AW 427, L=17 mm	Ø 2.0 mm 222-07, 404P270498	223-07 404P270499	224-07 404P270500	225-07 404P270501	226-07 404P270502	227-07 404P270503	228-07 404P270504	

Spannhülse / collet / pinces étou

D	AW 424, L=59 mm	964.01 404P240602	965.01 404P240603	966.01 404P240604	967.01 404P240605	968.01 404P240606	-	-	-
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Spannhülsegehäuse / Collet body / Supports collet

E	AW 424, L=10.5 mm	961.41 404P240902	961.51 404P240903	961.61 404P240904	961.71 404P240905	961.81 404P240906	-	-	-
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	No. 4 Ø 6.5 mm Ø 1/4"	No. 5 Ø 8.0 mm Ø 5/16"	No. 6 Ø 9.5 mm Ø 3/8"	No. 7 Ø 11 mm Ø 7/16"	No. 8 Ø 12.5 mm Ø 1/2"	No. 9 Ø 14 mm Ø 9/16"	No. 10 Ø 16 mm Ø 5/8"	Ø 18 mm
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Keramische Gasdüsen / Ceramic nozzles / Buses gaz céramiques

F	Standard, L=44.0 mm	130-00 404P241100	131-00 404P241101	132-00 404P241102	133-00 404P241103	134-00 404P241104	135-00 404P241105	136-00 404P241106	- 404P241108
G	Standard, L=54.0 mm	-	141-00 404P271100	142-00 404P271101	143-00 404P271102	144-00 404P271103	145-00 404P271104	-	-